



Stat-Tech™ AS-10CF/000 Black

Acrylonitrile Butadiene Styrene

Key Characteristics

Product Description

Stat-Tech™ Electrically Conductive Compounds are specifically engineered to provide anti-static, ESD and RFI/EMI shielding performance for critical electronic equipment applications. These compounds combine the performance of select engineering resins with reinforcing additives such as carbon powder, carbon fiber, nickel-coated carbon fiber and stainless steel fiber, for low to high levels of conductivity depending upon application requirements.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Carbon Fiber, 10% Filler by Weight		
Features	• Antistatic • Conductive	• Electrically Conductive • Statically Conductive	
Uses	• Aerospace Applications • Automotive Electronics • Business Equipment	• Computer Components • Connectors • Electrical Housing	• Electrical/Electronic Applications • Housings
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.09	1.09	ASTM D792
Molding Shrinkage - Flow	4.0E-4 to 2.0E-3 in/in	0.040 to 0.20 %	ASTM D955
Molding Shrinkage - Across Flow	2.0E-3 to 6.0E-3 in/in	0.20 to 0.60 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	829000 psi	5720 MPa	ASTM D638
Tensile Strength (Yield)	10000 psi	68.9 MPa	ASTM D638
Tensile Elongation ² (Break)	1.2 %	1.2 %	ASTM D638
Flexural Modulus	960000 psi	6620 MPa	ASTM D790
Flexural Strength	15300 psi	105 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	0.90 ft-lb/in	48 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	208 °F	97.8 °C	
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	197 °F	91.7 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+2 to 1.0E+6 ohms	1.0E+2 to 1.0E+6 ohms	ASTM D257
Volume Resistivity	1.0E+2 to 1.0E+6 ohms·cm	1.0E+2 to 1.0E+6 ohms·cm	ASTM D257

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Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Static Decay - (Mil-B-81705C), 12% RH, 5000 kV to 50 kV	2 msec	2 msec	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	190 °F	88 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Suggested Max Moisture	0.010 to 0.15 %	0.010 to 0.15 %
Rear Temperature	400 to 475 °F	204 to 246 °C
Middle Temperature	400 to 475 °F	204 to 246 °C
Front Temperature	400 to 475 °F	204 to 246 °C
Nozzle Temperature	420 to 500 °F	216 to 260 °C
Mold Temperature	140 to 200 °F	60 to 93 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

CONTACT INFORMATION

Americas

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions.™

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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